

# Measuring Drum Shingle Cutter Maintenance Tips

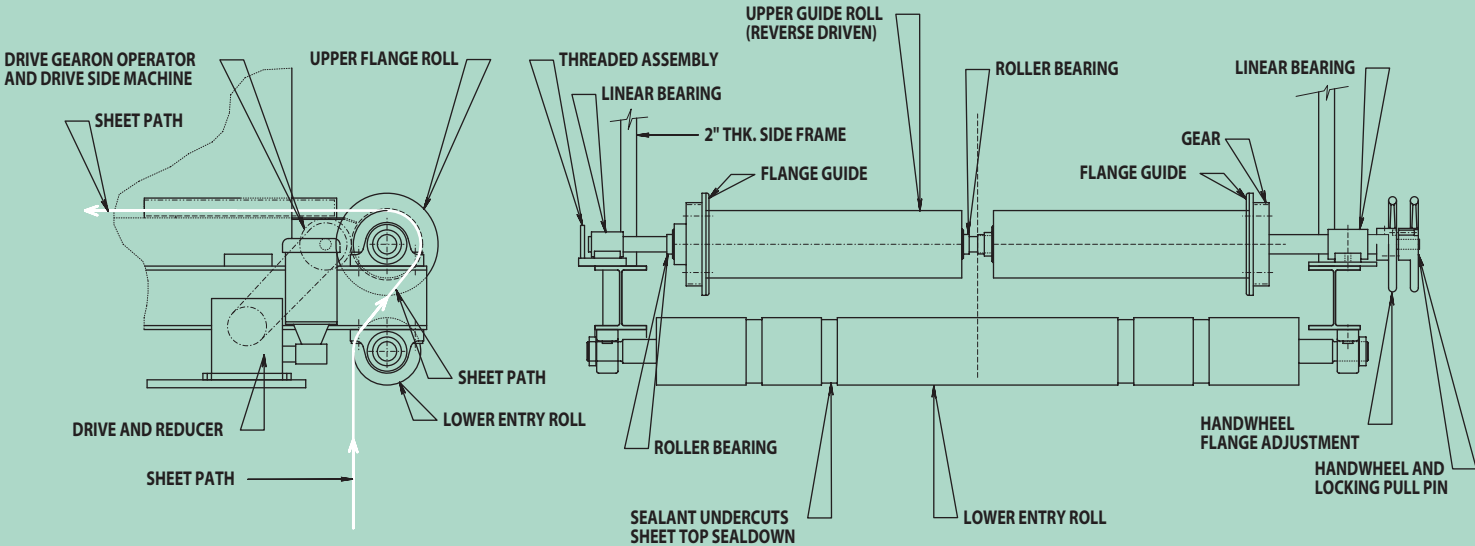
A series of practical tips from Reichel & Drews

## ENTRY GUIDE ROLLS

**# 1** The "S" wrap entry guide rolls correctly position the sheet as it enters the shingle cutter. The bottom idler roll ensures that the sheet will stay between the guide flanges on the upper roll. The upper roll is reverse driven against the sheet to maintain sheet tension. This also prevents the sheet from riding over the flanges, or wearing a flat spot on the roll surface.

### Operating tip

Check flange conditions for wear or grooves, which can cause sheet tearing. CRODON™ Hard Coat 2-piece flanges with studs are available from Reichel & Drews for extended wear of the guide flanges.



**Stay sharp.**

**Contact us for questions on  
maintenance, check lists and tips  
on making your shingle cutting  
equipment last longer.**



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